

HIT-RE 500 V4

Safety information for 2-Component-products

Issue date: 11/11/2022 Revision date: 11/11/2022 Supersedes: 09/09/2021 Version: 2.0

SECTION 1: Kit identification

1.1 Product identifier

HIT-RE 500 V4 Product name Product code **BU** Anchor



1.2 Details of the supplier of the Safety information for 2-Component-products

Hilti France S.A.S. 126 rue Gallieni 92100 Boulogne-Billancourt - France T +33 825 01 05 05 fr-contactez-nous@hilti.com

SECTION 2: General information

Storage Storage temperature: 5 - 25 °C

A SDS for each of these components is included. Please do not separate any component SDS from this cover page

This Kit should be handled in accordance with good laboratory practices and appropriate personal protective equipment should be used

SECTION 3: Kit contents

Classification of the Product

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin Corr. 1B H314 Eye Dam. 1 H318 Skin Sens. 1 H317 STOT SE 3 H335 Aquatic Chronic 2 H411

Full text of H- and EUH-statements: see section 16

Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)







GHS07

Danger

Signal word (CLP)

15/11/2022 FR - en 1/34



HIT-RE 500 V4

Kit Safety Information Sheet (SIS)

Hazardous ingredients Epoxy resin, Amines

H314 - Causes severe skin burns and eye damage. Hazard statements (CLP)

H317 - May cause an allergic skin reaction.

H335 - May cause respiratory irritation.

H411 - Toxic to aquatic life with long lasting effects.

P280 - Wear eye protection, protective clothing, protective gloves. Precautionary statements (CLP)

P262 - Do not get in eyes, on skin, or on clothing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P302+P352 - IF ON SKIN: Wash with plenty of water.

P337+P313 - If eye irritation persists: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

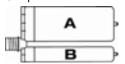
Extra phrases

Additional information

2-component-foilpack, contains:

Component A. Epoxy resin, Reactive diluent, inorganic filler

Component B: Amine hardener, inorganic filler



Name	General description	Quantity	Unit	Classification according to Regulation (EC) No. 1272/2008 [CLP]
HIT-RE 500 V4, A		1	pcs (pieces)	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411
HIT-RE 500 V4, B		1	pcs (pieces)	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412

SECTION 4: General information

General advice For professional users only

SECTION 5: Safe handling advice

General measures Spilled material may present a slipping hazard Environmental precautions Prevent entry to sewers and public waters

Notify authorities if liquid enters sewers or public waters

Avoid release to the environment

Full or only partially emptied cartridges must be disposed of as special waste in accordance

with official regulations.

After curing, the product can be disposed of with household waste.

Protect from sunlight. Store in a well-ventilated place. Storage conditions

Technical measures Comply with applicable regulations Wear personal protective equipment Precautions for safe handling

Avoid contact with skin and eyes

Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work

Avoid contact during pregnancy/while nursing

Methods for cleaning up This material and its container must be disposed of in a safe way, and as per local legislation

Mechanically recover the product

On land, sweep or shovel into suitable containers

Store away from other materials.

For containment Collect spillage.

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Incompatible materials Sources of ignition Direct sunlight

Incompatible products Strong bases

Strong acids

SECTION 6: First aid measures

First-aid measures after eye contact Get immediate medical advice/attention.

Immediately rinse with water for a prolonged period while holding the eyelids wide open

Remove contact lenses, if present and easy to do. Continue rinsing.

Consult an eye specialist

First-aid measures after ingestion Do not induce vomiting

Rinse mouth

Immediately call a POISON CENTER/doctor.

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Wash with plenty of water/...

Take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get immediate medical advice/attention.

First-aid measures general Never give anything by mouth to an unconscious person

If you feel unwell, seek medical advice (show the label where possible)

Symptoms/effects Causes severe skin burns and eye damage.

Symptoms/effects after eye contact Causes serious eye damage.

Symptoms/effects after skin contact May cause an allergic skin reaction.

SECTION 7: Fire fighting measures

Exercise caution when fighting any chemical fire

Prevent fire fighting water from entering the environment

Protection during firefighting Self-contained breathing apparatus

Do not enter fire area without proper protective equipment, including respiratory protection

Hazardous decomposition products in case of

fire

Thermal decomposition generates :

Carbon dioxide Carbon monoxide

SECTION 8: Other information

No data available

15/11/2022 FR - en 3/34



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Issue date: 11/11/2022 Revision date: 11/11/2022 Supersedes version of: 09/09/2021 Version: 1.3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture

Product name HIT-RE 500 V4, B E93U-J0M2-S810-8FU9

Product code **BU** Anchor

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only

Use of the substance/mixture Composite mortar component for fasteners in the construction industry

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Department issuing data specification sheet Supplier

Hilti France S.A.S. Hilti Entwicklungsgesellschaft mbH

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DE- 86916 Kaufering FR-92100 Boulogne-Billancourt Deutschland

T +33 825 01 05 05 T +49 8191 906876 fr-contactez-nous@hilti.com anchor.hse@hilti.com

1.4. Emergency telephone number

Emergency number Schweizerisches Toxikologisches Informationszentrum – 24h Service

+41 44 251 51 51 (international)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1, Sub-Category 1B H314 Serious eye damage/eye irritation, Category 1 H318 Skin sensitisation, Category 1 H317 Specific target organ toxicity - Single exposure, Category 3, Respiratory H335

tract irritation

Hazardous to the aquatic environment - Chronic Hazard, Category 3

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

GHS07

H412

Signal word (CLP)

Danger



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Contains 2-methyl-1,5-pentanediamine, Phenol, styrenated, m-Xylylenediamine, 3-Aminopropyltriethoxysilan Hazard statements (CLP) H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation. H412 - Harmful to aquatic life with long lasting effects. Precautionary statements (CLP) P280 - Wear eye protection, protective clothing, protective gloves. P262 - Do not get in eyes, on skin, or on clothing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P302+P352 - IF ON SKIN: Wash with plenty of water. P337+P313 - If eye irritation persists: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component		
2-methyl-1,5-pentanediamine (15520-10-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
Phenol, styrenated (61788-44-1)	PBT: not yet assessed vPvB: not yet assessed	
m-Xylylenediamine (1477-55-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
3-Aminopropyltriethoxysilan (919-30-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
2-methyl-1,5-pentanediamine(15520-10-2)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Phenol, styrenated(61788-44-1)	ED: not yet assessed
m-Xylylenediamine(1477-55-0)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605



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Component	
3-Aminopropyltriethoxysilan(919-30-2)	The substance is not included in the list established in accordance with Article 59(1) of
	REACH for having endocrine disrupting properties, or is not identified as having endocrine
	disrupting properties in accordance with the criteria set out in Commission Delegated
	Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-methyl-1,5-pentanediamine	CAS-No.: 15520-10-2 EC-No.: 239-556-6 REACH-no: 01-2119976310- 41	25 – 35	Acute Tox. 4 (Oral), H302 (ATE=1690 mg/kg bodyweight) Acute Tox. 4 (Dermal), H312 (ATE=1870 mg/kg bodyweight) Acute Tox. 4 (Inhalation:dust,mist), H332 (ATE=4,9 mg/l/4h) Skin Corr. 1, H314 Eye Dam. 1, H318 STOT SE 3, H335
Phenol, styrenated	CAS-No.: 61788-44-1 EC-No.: 262-975-0 REACH-no: 01-2119979575- 18	5 – 10	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 2, H411
m-Xylylenediamine substance with national workplace exposure limit(s) (FR)	CAS-No.: 1477-55-0 EC-No.: 216-032-5 REACH-no: 01-2119480150- 50	4 - <8	Acute Tox. 4 (Oral), H302 (ATE=660 mg/kg bodyweight) Acute Tox. 4 (Inhalation:dust,mist), H332 (ATE=1,34 mg/l/4h) Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	CAS-No.: 90-72-2 EC-No.: 202-013-9 EC Index-No.: 603-069-00-0 REACH-no: 01-2119560597- 27	1 - 3	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg bodyweight) Skin Irrit. 2, H315 Eye Irrit. 2, H319
3-Aminopropyltriethoxysilan	CAS-No.: 919-30-2 EC-No.: 213-048-4 EC Index-No.: 612-108-00-0 REACH-no: 01-2119480479- 24	1 - 3	Acute Tox. 4 (Oral), H302 (ATE=1491,5 mg/kg bodyweight) Skin Corr. 1B, H314 Skin Sens. 1, H317

Full text of H- and EUH-statements: see section 16



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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible).

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Wash with plenty of water/.... Take off immediately all contaminated clothing. Wash

contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical

advice/attention.

First-aid measures after eye contact Get immediate medical advice/attention. Immediately rinse with water for a prolonged period

while holding the eyelids wide open. Remove contact lenses, if present and easy to do.

Continue rinsing. Consult an eye specialist.

First-aid measures after ingestion Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects
Causes severe skin burns and eye damage.
Symptoms/effects after skin contact
May cause an allergic skin reaction.
Symptoms/effects after eye contact
Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire Thermal decomposition generates : Carbon dioxide. Carbon monoxide.

5.3. Advice for firefighters

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting Self-contained breathing apparatus. Do not enter fire area without proper protective

equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Spilled material may present a slipping hazard.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Use personal protective equipment as required. Equip cleanup crew with proper protection.

Emergency procedures Ventilate area

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and material for containment and cleaning up

For containment Collect spillage.



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Methods for cleaning up

This material and its container must be disposed of in a safe way, and as per local

legislation. Mechanically recover the product. On land, sweep or shovel into suitable

containers. Store away from other materials.

Other information Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and

other exposed areas with mild soap and water before eating, drinking or smoking and when

leaving work. Avoid contact during pregnancy/while nursing.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product. Contaminated work clothing should not be allowed out of the workplace. Wash

contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Protect from sunlight. Store in a well-ventilated place.

Incompatible products Strong bases. Strong acids.
Incompatible materials Sources of ignition. Direct sunlight.

Storage temperature 5-25 °C

Heat and ignition sources Keep away from heat and direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional information The product has a pasty consistency. Exposure limit values for respirable dusts are not

relevant for this product.

8.1.1. National occupational exposure and biological limit values

HIT-RE 500 V4, B		
France - Occupational Exposure Limits		
Local name	m-Xylène-α,α'-diamine	
VLE (OEL C/STEL)	0,1 mg/m³	
Remark	Valeurs recommandées/admises	
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 984, 2016)	
m-Xylylenediamine (1477-55-0)		
France - Occupational Exposure Limits		
Local name	m-Xylène-α,α'-diamine	
VLE (OEL C/STEL)	0,1 mg/m³	
Remark	Valeurs recommandées/admises	



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8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Safety glasses. Gloves. Protective clothing. Avoid all unnecessary exposure.

Personal protective equipment symbol(s):







8.2.2.1. Eye and face protection

Eye protection:

Wear security glasses which protect from splashes

Eye protection			
Туре	Field of application	Characteristics	Standard
Safety glasses	Droplet	clear	EN 166, EN 170

8.2.2.2. Skin protection

Hand protection:

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

Hand protection					
Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,4		EN ISO 374

Other skin protection

Materials for protective clothing:

Long sleeved protective clothing

8.2.2.3. Respiratory protection

No additional information available

8.2.2.4. Thermal hazards

No additional information available



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8.2.3. Environmental exposure controls

Environmental exposure controls:

No specific measures are required provided the product is handled in accordance with the general rules of occupational hygiene and safety.

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid Colour red.

Thixotropic paste. Appearance Odour Amine-like. Odour threshold Not available Melting point Not available Freezing point Not available Boiling point Not available Flammability Non flammable. **Explosive limits** Not applicable Lower explosion limit Not applicable Upper explosion limit Not applicable Flash point Not applicable Auto-ignition temperature Not applicable Decomposition temperature Not available

Not available pH solution Not available Not applicable Viscosity, kinematic Viscosity, dynamic 50 - 70 Pa·s HN-0333 insoluble in water. Solubility Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available Vapour pressure at 50°C Not available Density 1,31 g/cm³ Relative density Not available Relative vapour density at 20°C Not applicable Not available Particle size Particle size distribution Not available Particle shape Not available Particle aspect ratio Not available Particle aggregation state Not available Particle agglomeration state Not available Particle specific surface area Not available Particle dustiness Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available



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SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive vapours.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: fume. Carbon monoxide. Carbon dioxide. Corrosive vapours.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
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Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified

Not classified

Acute toxicity (inhalation)	Not classified
2-methyl-1,5-pentanediamine (15520-10-2)	
LD50 oral rat	1690 mg/kg (Rat)
LD50 dermal rat	1870 mg/kg
LC50 Inhalation - Rat	4,9 mg/l
Phenol, styrenated (61788-44-1)	
LD50 oral rat	> 2500 mg/kg
LD50 dermal rat	> 2000 mg/kg
LC50 Inhalation - Rat	158,31 mg/l/4h
m-Xylylenediamine (1477-55-0)	
LD50 oral rat	1090 mg/kg
LD50 dermal rat	> 3100 mg/kg
LD50 dermal	> 3100 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	1,34 mg/l/4h
2,4,6-tris(dimethylaminomethyl)phenol (90)-72-2)
LD50 oral rat	2169 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 2169 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rat	> 2000 mg/kg (Rat; Literature study; Other; >1 ml/kg; Rat; Experimental value)
3-Aminopropyltriethoxysilan (919-30-2)	
LD50 oral rat	1,57 – 2,83 ml/kg (EPA OTS 798.1175, Rat, Male / female, Experimental value, Oral)



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3-Aminopropyltriethoxysilan (919-30-2)	
LD50 dermal rabbit	4,29 ml/kg (EPA OTS 798.1100, 24 h, Rabbit, Male / female, Experimental value, Dermal)
LC50 Inhalation - Rat [ppm]	> 5 ppm (OECD 403: Acute Inhalation Toxicity, 6 h, Rat, Male, Experimental value, Inhalation (vapours))
Skin corrosion/irritation	Causes severe skin burns.
Serious eye damage/irritation	Causes serious eye damage.
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Reproductive toxicity	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-single exposure	May cause respiratory irritation.
2-methyl-1,5-pentanediamine (15520-10-2	2)
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

11.2.2. Other information

Potential adverse human health effects and symptoms

No additional information available

SECTION 12: Ecological information

12.1. Toxicity	
Ecology - water Hazardous to the aquatic environment, short–term (acute) Hazardous to the aquatic environment, long–term	Harmful to aquatic life with long lasting effects. Not classified Harmful to aquatic life with long lasting effects.
(chronic)	
2-methyl-1,5-pentanediamine (15520-10-2)	
LC50 - Fish [1]	130 mg/l (LC50; 48 h)
LOEC (acute)	1800 mg/l
NOEC (acute)	1000 mg/l
Phenol, styrenated (61788-44-1)	
LC50 - Fish [1]	5,6 mg/l
LC50 - Other aquatic organisms [1]	9,7 mg/l
EC50 - Crustacea [1]	1,44 mg/l
EC50 72h - Algae [1]	0,326 mg/l (Algae, Literature study)
NOEC (acute)	3,2 mg/l



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Phenol, styrenated (61788-44-1)	
Threshold limit - Algae [1]	0,326 mg/l (72 h; Algae)
Threshold limit - Algae [2]	0,14 mg/l (72 h; Algae)
m-Xylylenediamine (1477-55-0)	
LC50 - Fish [1]	75 mg/l
LC50 - Other aquatic organisms [1]	20,3 ppb
EC50 - Crustacea [1]	15 mg/l
LOEC (chronic)	15 mg/l
NOEC (acute)	10,5 mg/kg
NOEC (chronic)	4,7 mg/l
NOEC chronic crustacea	4,7 mg/l
2,4,6-tris(dimethylaminomethyl)phenol (90	1-72-2)
LC50 - Fish [1]	> 100 mg/l (96 h; Pisces; Nominal concentration)
LC50 - Fish [2]	70,9 mg/l (96 h; Pisces)
EC50 - Other aquatic organisms [1]	84 mg/l (72 h; Desmodesmus subspicatus; growth rate; ECHA)
ErC50 algae	84 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	2 mg/l (28 d; activated sludge, domestic; respiration rate; ECHA)
Threshold limit - Algae [1]	10 - 100,Algae
Threshold limit - Algae [2]	84 mg/l (72 h; Scenedesmus subspicatus; Growth rate)
3-Aminopropyltriethoxysilan (919-30-2)	·
LC50 - Fish [1]	> 934 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	331 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	> 1000 mg/l (EU Method C.3, 72 h, Scenedesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

12.2. Persistence and degradability

HIT-RE 500 V4, B		
Persistence and degradability May cause long-term adverse effects in the environment.		
Phenol, styrenated (61788-44-1)		
Biochemical oxygen demand (BOD) 0,000231 g O₂/g substance		
Chemical oxygen demand (COD) 0,004827 g O₂/g substance		
3-Aminopropyltriethoxysilan (919-30-2)		
Persistence and degradability Not readily biodegradable in water.		



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122	Diagon	ımıılativa	potential
12.3.	DIOACCL	imulalive	potentiai

Tale: Blocked market between the			
HIT-RE 500 V4, B			
Bioaccumulative potential	Not established.		
2-methyl-1,5-pentanediamine (15520-10-2)			
Partition coefficient n-octanol/water (Log Pow)	0,27 (Estimated value)		
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).		
Phenol, styrenated (61788-44-1)			
BCF - Fish [1]	3246 l/kg (BCFBAF v3.01, Pisces, Fresh water, Weight of evidence, Fresh weight)		
BCF - Fish [2]	3246 mg/l		
Partition coefficient n-octanol/water (Log Pow)	6,24 – 7,77 (Experimental value; OECD 123: Partition Coefficient (1-Octanol/Water): Slow-Stirring Method)		
Bioaccumulative potential	Bioaccumulative potential.		
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)			
Partition coefficient n-octanol/water (Log Pow)	0,77 (Literature; 0.219; Experimental value; Equivalent or similar to OECD 107; 21.5 °C)		
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).		
3-Aminopropyltriethoxysilan (919-30-2)			
BCF - Fish [1]	3,4 (OECD 305: Bioconcentration: Flow-Through Fish Test, 8 week(s), Cyprinus carpio, Flow-through system, Fresh water, Experimental value, Fresh weight)		
Partition coefficient n-octanol/water (Log Pow)	1,7 (QSAR, 20 °C)		
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).		

12.4. Mobility in soil

Phenol, styrenated (61788-44-1)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3,145 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)	
Ecology - soil Low potential for mobility in soil.		
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1,32 (log Koc, Calculated value)	
Ecology - soil	Highly mobile in soil.	
3-Aminopropyltriethoxysilan (919-30-2)		
Ecology - soil	No (test)data on mobility of the substance available.	

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information Avoid release to the environment.



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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste)

Product/Packaging disposal recommendations

Ecology - waste materials European List of Waste (LoW) code Disposal must be done according to official regulations.

After curing, the product can be disposed of with household waste. . Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in accordance with local/national regulations.

Avoid release to the environment.

08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* - paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG IATA		RID
14.1. UN number or ID num	nber		
UN 3259	UN 3259	UN 3259	UN 3259
14.2. UN proper shipping n	ame		
AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine)	Amines, solid, corrosive, n.o.s. (2-methyl-1,5- pentanediamine, m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine)
Transport document descr	iption		
UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II, (E)	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II	UN 3259 Amines, solid, corrosive, n.o.s. (2-methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II
14.3. Transport hazard class	ss(es)		
8	8	8	8
8			8
14.4. Packing group			
II	II	II	II
14.5. Environmental hazard	ds		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information	on available		1

14.6. Special precautions for user

Overland transport

C8 Classification code (ADR)



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Special provisions (ADR)

Limited quantities (ADR)

Packing instructions (ADR)

Mixed packing provisions (ADR)

MP10

Transport category (ADR) 2

Orange plates 80

Tunnel restriction code (ADR)

3259

Ε

Transport by sea

Special provisions (IMDG) 274
Limited quantities (IMDG) 1 kg
Packing instructions (IMDG) P002
EmS-No. (Fire) F-A
EmS-No. (Spillage) S-B
Stowage category (IMDG) A
MFAG-No 154

Air transport

PCA packing instructions (IATA) 859
PCA max net quantity (IATA) 15kg
CAO packing instructions (IATA) 863
Special provisions (IATA) A3

Rail transport

Special provisions (RID) 274 Limited quantities (RID) 1kg

Packing instructions (RID) P002, IBC08

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	
3(b)	2-methyl-1,5-pentanediamine; Phenol, styrenated; m-Xylylenediamine; 3-Aminopropyltriethoxysilan; 2,4,6-tris(dimethylaminomethyl)phenol	
3(c)	Phenol, styrenated ; m-Xylylenediamine	

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List



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PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

France

Occupational diseases	
Code	Description
RG 65	Eczematiform lesions of allergic mechanism

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
	SDS EU format according to COMMISSION REGULATION (EU) 2020/878	Modified	

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
IATA	International Air Transport Association	
EC50	Median effective concentration	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	



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Abbreviations and acronyms:		
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
vPvB	Very Persistent and Very Bioaccumulative	

Other information None.

Full text of H- and EUH-statements:		
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4	
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H335	May cause respiratory irritation.	
H400	Very toxic to aquatic life.	
H411	Toxic to aquatic life with long lasting effects.	
H412	Harmful to aquatic life with long lasting effects.	



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Full text of H- and EUH-statements:		
Skin Corr. 1	Skin corrosion/irritation, Category 1	
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1	Skin sensitisation, Category 1	
Skin Sens. 1B	Skin sensitisation, category 1B	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:			
Skin Corr. 1B	H314	Expert judgment	
Eye Dam. 1	H318	Calculation method	
Skin Sens. 1	H317	Calculation method	
STOT SE 3	H335	Calculation method	
Aquatic Chronic 3	H412	Calculation method	

SDS_EU_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



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Issue date: 11/11/2022 Revision date: 11/11/2022 Supersedes version of: 09/09/2021 Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture

 Product name
 HIT-RE 500 V4, A

 UFI
 MSTT-F08S-F810-SP4W

Product code BU Anchor

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only

Use of the substance/mixture Composite mortar component for fasteners in the construction industry

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier Department issuing data specification sheet

Hilti France S.A.S. Hilti Entwicklungsgesellschaft mbH

126 rue Gallieni Hiltistraße 6

FR- 92100 Boulogne-Billancourt DE- 86916 Kaufering France Deutschland T +33 825 01 05 05 T +49 8191 906876

fr-contactez-nous@hilti.com anchor.hse@hilti.com

1.4. Emergency telephone number

Emergency number Schweizerisches Toxikologisches Informationszentrum – 24h Service

+41 44 251 51 51 (international)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 1 H318
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2 H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





GHS05

GHS07

GHS09

Signal word (CLP)

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Danger

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Contains	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol, Trimethylol ethane triglycidyl ether Polymer, butanedioldiglycidyl ether, [3-(2,3-
	epoxypropoxy)propyl]trimethoxysilane
Hazard statements (CLP)	H315 - Causes skin irritation.
	H317 - May cause an allergic skin reaction.
	H318 - Causes serious eye damage.
	H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	P280 - Wear eye protection, protective clothing, protective gloves.
	P262 - Do not get in eyes, on skin, or on clothing.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing.
	P302+P352 - IF ON SKIN: Wash with plenty of water.
	P337+P313 - If eye irritation persists: Get medical advice/attention.
	P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component			
2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane (1675-54-3)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII		
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII		
Trimethylol ethane triglycidyl ether Polymer (68460-21-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII		
butanedioldiglycidyl ether (2425-79-8)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII		
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane (2530-83-8)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII		

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component				
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane(1675-54-3)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605			
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605			
Trimethylol ethane triglycidyl ether Polymer(68460-21-9)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605			



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Component			
butanedioldiglycidyl ether(2425-79-8)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605		
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane(2530-83-8)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605		

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 REACH-no: 01-2119456619- 26	25 – 40	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH-no: 01-2119454392- 40	10 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Trimethylol ethane triglycidyl ether Polymer	CAS-No.: 68460-21-9	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412
butanedioldiglycidyl ether	CAS-No.: 2425-79-8 EC-No.: 219-371-7 EC Index-No.: 603-072-00-7 REACH-no: 01-2119494060- 45	5 – 10	Acute Tox. 4 (Oral), H302 (ATE=1163 mg/kg bodyweight) Acute Tox. 4 (Dermal), H312 (ATE=1130 mg/kg bodyweight) Acute Tox. 4 (Inhalation), H332 (ATE=1,5 mg/l/4h) Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	CAS-No.: 2530-83-8 EC-No.: 219-784-2 REACH-no: 01-2119513212- 58	2,5 – 5	Eye Dam. 1, H318 Aquatic Chronic 3, H412



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Specific concentration limits:				
Name	Product identifier	Specific concentration limits		
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 REACH-no: 01-2119456619- 26	(5 ≤C < 100) Skin Irrit. 2, H315 (5 ≤C < 100) Eye Irrit. 2, H319		

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible).

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing. Allow affected person to

breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact Gently wash with plenty of soap and water. Wash contaminated clothing before reuse. If

skin irritation occurs: Get immediate medical advice/attention.

First-aid measures after eye contact Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do.

Continue rinsing. Obtain medical attention if pain, blinking or redness persists.

First-aid measures after ingestion Rinse mouth. Get medical advice/attention. Do not induce vomiting. Obtain emergency

medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact

Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Water spray. Carbon dioxide. Dry powder. Foam. Sand.

Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire Thermal decomposition generates : Carbon dioxide. Carbon monoxide.

5.3. Advice for firefighters

Firefighting instructions

Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting Self-contained breathing apparatus. Do not enter fire area without proper protective

equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Spilled material may present a slipping hazard.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Use personal protective equipment as required. Equip cleanup crew with proper protection.

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Emergency procedures Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and material for containment and cleaning up

For containment Collect spillage.

Methods for cleaning up

This material and its container must be disposed of in a safe way, and as per local

legislation. Mechanically recover the product. On land, sweep or shovel into suitable

containers. Store away from other materials.

Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

Other information

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and

other exposed areas with mild soap and water before eating, drinking or smoking and when

leaving work.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product. Contaminated work clothing should not be allowed out of the workplace. Wash

contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditionsProtect from sunlight.Incompatible productsStrong bases. Strong acids.Incompatible materialsSources of ignition. Direct sunlight.

Storage temperature 5-25 °C

Heat and ignition sources Keep away from heat and direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available



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8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

No specific measures identified.

8.2.2. Personal protection equipment

Personal protective equipment:

Safety glasses. Gloves. Protective clothing. Avoid all unnecessary exposure.

Personal protective equipment symbol(s):







8.2.2.1. Eye and face protection

Eye protection:

Wear security glasses which protect from splashes

Eye protection				
Туре	Field of application	Characteristics	Standard	
Safety glasses	Droplet	clear	EN 166, EN 170	

8.2.2.2. Skin protection

Hand protection:

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

Hand protection					
Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,4		EN ISO 374

Other skin protection

Materials for protective clothing:

Long sleeved protective clothing

8.2.2.3. Respiratory protection

No additional information available

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

No specific measures are required provided the product is handled in accordance with the general rules of occupational hygiene and safety.

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

No additional information available



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Solid Physical state Colour Light grey. Appearance Thixotropic paste. characteristic. Odour Odour threshold Not available Melting point Not available Freezing point Not available Boiling point Not available Flammability Non flammable. **Explosive limits** Not applicable Lower explosion limit Not applicable Upper explosion limit Not applicable Flash point Not applicable Not applicable Auto-ignition temperature Decomposition temperature Not available

pH 6,6

Not available pH solution Viscosity, kinematic Not applicable 45 - 59 Pa·s 23 °C Viscosity, dynamic Solubility insoluble in water. Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available Not available Vapour pressure at 50°C Density 1,45 g/cm³ Relative density Not available Relative vapour density at 20°C Not applicable Particle size Not available Particle size distribution Not available Particle shape Not available Particle aspect ratio Not available Particle aggregation state Not available Not available Particle agglomeration state Not available Particle specific surface area Particle dustiness Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.



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10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on hazar	d classes as defined in	Regulation (FC)	No 1272/2008
TI.I. IIIIOIIIIAUOII OII IIAZAI	u ciasses as utilileu li	i Neuulalioii (EC)	NO 12/2/2000

Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified

Not classified

Additional information	formation Based on available data, the classification criteria are not met			
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)				
LD50 oral rat	> 2000 mg/kg (Rat; OECD 420: Acute Oral toxicity – Acute Toxic Class Method; Experimental value)			
LD50 dermal rat	> 2000 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)			
Formaldehyde, oligomeric reaction produ	cts with 1-chloro-2,3-epoxypropane and phenol			
LD50 oral rat	> 5000 mg/kg bodyweight (Rat; ECHA)			
LD50 dermal rat	> 2000 mg/kg bodyweight (Rat; ECHA)			
butanedioldiglycidyl ether (2425-79-8)				
LD50 oral rat	2980 mg/kg (Rat)			
LD50 oral	1163 mg/kg (Rat; Exp. Key study ECHA)			
LD50 dermal rabbit	1130 mg/kg (Rabbit)			
[3-(2,3-epoxypropoxy)propyl]trimethoxysi	lane (2530-83-8)			
LD50 oral rat	8025 mg/kg bodyweight (Rat; Equivalent or similar to OECD 401; Experimental value)			
LD50 dermal rabbit	4250 mg/kg bodyweight (Rabbit; Experimental value; Equivalent or similar to OECD 402)			
Skin corrosion/irritation	Causes skin irritation. pH: 6,6			
Serious eye damage/irritation	Causes serious eye damage. pH: 6,6			
Respiratory or skin sensitisation	May cause an allergic skin reaction.			
Germ cell mutagenicity	Not classified			
Carcinogenicity	Not classified			
Additional information	Based on available data, the classification criteria are not met			
2,2'-[(1-methylethylidene)bis(4,1-phenylen	neoxymethylene)]bisoxirane (1675-54-3)			

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)		
IARC group 3 - Not classifiable		
Reproductive toxicity	Not classified	
STOT-single exposure	Not classified	
Additional information	Based on available data, the classification criteria are not met	
STOT-repeated exposure	Not classified	
Additional information	Based on available data, the classification criteria are not met	



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Aspiration hazard

Additional information Based on available data, the classification criteria are not met

Not classified

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

11.2.2. Other information

Potential adverse human health effects and

symptoms

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water

Toxic to aquatic life with long lasting effects.

 $\label{thm:local_equation} \mbox{Hazardous to the aquatic environment, short-term}$

(acute)

Not classified

Hazardous to the aquatic environment, long-term

(chronic)

Toxic to aquatic life with long lasting effects.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)			
LC50 - Fish [1]	1,2 mg/l (96 h; Oncorhynchus mykiss; Lethal)		
LC50 - Fish [2]	2,3 mg/l (96 h; Oncorhynchus mykiss; Nominal concentration)		
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)		
EC50 72h - Algae [1]	9,4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)		
Threshold limit - Algae [1]	> 11 mg/l (72 h; Scenedesmus sp.)		
Threshold limit - Algae [2]	4,2 mg/l (72 h; Scenedesmus sp.)		
butanedioldiglycidyl ether (2425-79-8)			
LC50 - Fish [1]	24 mg/l (96 h; Pisces) ECHA		
LC50 - Other aquatic organisms [1]	> 160 mg/l		
NOEC (acute)	40 mg/l		
Threshold limit - Algae [1]	88930 mg/l (96 h; Algae)		
[3-(2,3-epoxypropoxy)propyl]trimethoxysila	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane (2530-83-8)		
LC50 - Fish [1]	55 mg/l (96 h; Cyprinus carpio; Young)		
LC50 - Fish [2]	237 mg/l 96 h; Salmo gairdneri (Oncorhynchus mykiss)		
EC50 - Crustacea [1]	473 – 710 mg/l (48 h; Daphnia magna)		
Threshold limit - Algae [1]	119 mg/l (7 days; Anabaena flosaquae)		
Threshold limit - Algae [2]	250 mg/l (72 h; Selenastrum capricornutum)		
	<u> </u>		

12.2. Persistence and degradability

HIT-RE 500 V4, A		
Persistence and degradability	May cause long-term adverse effects in the environment.	



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butanedioldiglycidyl ether (2425-79-8)	
Biochemical oxygen demand (BOD)	0,01982 g O ₂ /g substance

12.3. Bioaccumulative potential

HIT-RE 500 V4, A			
Bioaccumulative potential Not established.			
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)			
Partition coefficient n-octanol/water (Log Pow) ≥ 2,918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)			
Bioaccumulative potential	Low bioaccumulation potential (BCF < 500).		
butanedioldiglycidyl ether (2425-79-8)			
Partition coefficient n-octanol/water (Log Pow) -0,15			
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane (2530-83-8)			
Partition coefficient n-octanol/water (Log Pow) -0,92 (Estimated value)			

12.4. Mobility in soil

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)		
Surface tension	59 mN/m (20 °C, 0.09 g/l)	
Ecology - soil	No (test)data on mobility of the substance available.	

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste) Disposal must be done according to official regulations.

Product/Packaging disposal recommendations After curing, the product can be disposed of with household waste. . Full or only partially

emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in

accordance with local/national regulations.

Ecology - waste materials Avoid release to the environment.

European List of Waste (LoW) code 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous

substances

20 01 27* - paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID



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ADR	IMDG	IATA	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied
or having a net mass per sing	-	ackagings containing a net quantity per single or inner pack or less for solids, are not subject to any other provisions of and 4.1.1.4 to 4.1.1.8.	
14.1. UN number or ID num	ber		
UN 3077	UN 3077	UN 3077	UN 3077
14.2. UN proper shipping n	ame		
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol) Transport document descr UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol)	Environmentally hazardous substance, solid, n.o.s. (2,2'- [(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol) UN 3077 Environmentally hazardous substance, solid, n.o.s. (2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol), 9, III	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]t soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3 epoxypropane and phenol UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]t soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3
epoxypropane and phenol), 9, III, (-)	epoxypropane and phenol), 9, III		epoxypropane and pheno 9, III
14.3. Transport hazard clas	<u> </u>		,
9	9	9	9
14.4. Packing group			1
III	III	III	III
14.5. Environmental hazard	ls		1
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes



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ADR	IMDG	IATA	RID
not restricted according ADR Special Provision SP375, IATA-DGR Special Provision A197 and IMDG-Code 2.10.2.7			

14.6. Special precautions for user

Overland transport

Classification code (ADR) M7

Special provisions (ADR) 274, 335, 375, 601

Limited quantities (ADR) 54

Packing instructions (ADR) P002, IBC08, LP02, R001

Mixed packing provisions (ADR) MP10
Transport category (ADR) 3

Transport category (ADR) 3
Orange plates

90 3077

Tunnel restriction code (ADR)

Transport by sea

Special provisions (IMDG) 274, 335, 966, 967, 969

Limited quantities (IMDG) 5 kg
Packing instructions (IMDG) LP02, P002
EmS-No. (Fire) F-A
EmS-No. (Spillage) S.F.

EmS-No. (Spillage)
S-F
Stowage category (IMDG)
A Stowage and handling (IMDG)
SW23
MFAG-No
171

Air transport

PCA packing instructions (IATA) 956
PCA max net quantity (IATA) 400kg
CAO packing instructions (IATA) 956

Special provisions (IATA) A97, A158, A179, A197, A215

Rail transport

Special provisions (RID) 274, 335, 375, 601

Limited quantities (RID) 5kg

Packing instructions (RID) P002, IBC08, LP02, R001

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List



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PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
1.1	UFI	Modified	
2.1	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Modified	
2.2	Hazard pictograms (CLP)	Modified	
2.2	Hazard statements (CLP)	Modified	
3	Composition/information on ingredients	Modified	
14	Transport information	Modified	

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
IATA	International Air Transport Association	
EC50	Median effective concentration	



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Abbreviations and acronyms:		
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
vPvB	Very Persistent and Very Bioaccumulative	

Other information None.

Full text of H- and EUH-statements:		
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H411	Toxic to aquatic life with long lasting effects.	
H412	Harmful to aquatic life with long lasting effects.	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1	Skin sensitisation, Category 1	



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Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

SDS_EU_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.